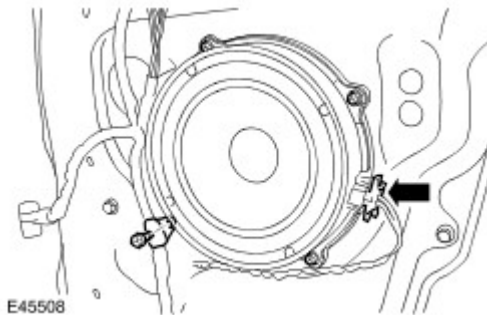


Published : May 13, 2004

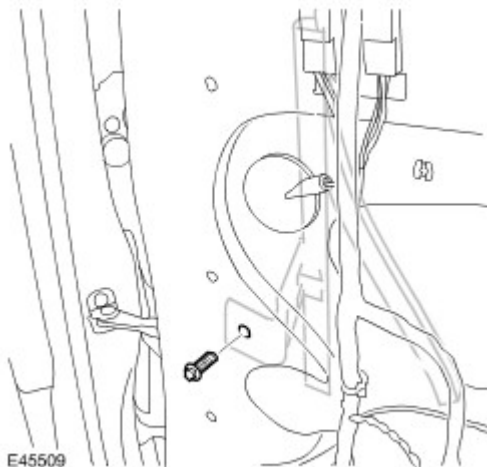
Front Door Window Regulator and Motor (86.25.03)

Removal

1. Remove the front door trim panel. For additional information, refer to [Front Door Trim Panel \(76.34.01\)](#) (Section 501-05)
2. Remove the front door window glass. For additional information, refer to [Front Door Window Glass \(76.31.01\)](#) (Section 501-11)
3. Remove the speaker.
 - ▶ Disconnect the electrical connector.
 - ▶ Remove the 4 screws.

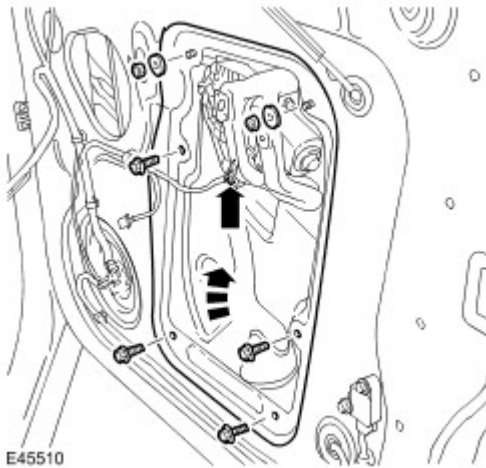


4. Remove the glass guide channel.
 - ▶ Release the channel lining.
 - ▶ Remove the bolt.



5. **NOTE :**
Rotate the assembly within the aperture through 90 degrees and release the upper edge from the rear side of the aperture first.
Remove the window motor and regulator assembly.
Disconnect the electrical connector.

- ▶ Remove the 4 bolts.
- ▶ Remove the 2 nuts.



Installation

- 1 . Install the window motor and regulator assembly.
 - ▶ Tighten the bolts and nuts to 10 Nm (7 lb.ft).
 - ▶ Connect the electrical connector.
- 2 . Install the glass guide channel.
 - ▶ Tighten the bolt to 10 Nm (7 lb.ft).
 - ▶ Install the channel lining.
- 3 . Install the speaker
 - ▶ Align the door wiring harness clip.
 - ▶ Tighten the screws.
 - ▶ Connect the electrical connector.
- 4 . Install the front door window glass. For additional information, refer to [Front Door Window Glass \(76.31.01\)](#) (Section 501-11)
- 5 . Install the front door trim panel. For additional information, refer to [Front Door Trim Panel \(76.34.01\)](#) (Section 501-05)